



Size	Presentation		Garment Styles
	Type	Specification	
Mens, Womens, Womens Plus, Kids, Infants and Toddlers	Hanging	Standard	Shirts and Tops

Ticket Placement

Target Owned Brand hangtag attachment type, color, and length may vary, consult the Print Brand Specifications document (PBS) for direction. For assembly of multiple hangtags, please reference the packaging file released by the separator. You may also reference the order codes on the Target Packaging Program (TPP) website at mytargetpackaging.com.

Mens, Womens, Womens Plus

Attach ticket through neck size label using 1"-3" clear swift-attachment. If heat seal label, attach in binding or seam tape in the back of neck or through wearer's left shoulder seam.

NOTE: If back is lower than front or a strapless style, attach ticket at the end of wearer's left sleeve or armhole if sleeveless.



MENS, WOMENS, WOMENS PLUS

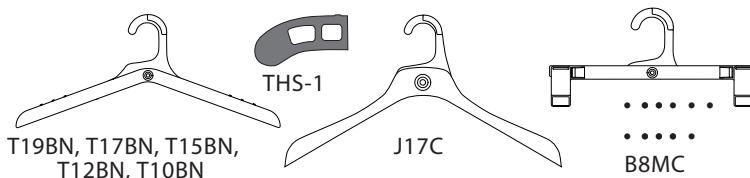
Kids, Infants and Toddlers

Attach ticket in seam at the end of wearer's left sleeve using a 1"-3" clear swift-attachment. If sleeveless, attach in armhole on wearer's left.



KIDS, INFANTS AND TODDLERS

Hanger and Presentation Requirements



Style

Style #	Used for:
J17C	Mens heavyweight sweaters, as designated by merchant
T19BN	Mens Big & Tall and Womens Plus shirts and tops
T17BN	Mens XS-XXL and Womens L-XXL shirts and tops
T15BN	Women's XS-M, Girls M-XXL (7-18) and Boys M-XXL (8-20) shirts and tops
T12BN	Girls XS-S (4-6x), Boys XS-S (4-7), Infants and Toddlers D31/33/327 (12M-5T) shirts and tops
T10BN	Infants D31 (NB-9M) and all Infants D206 shirts and top
B14C	Womens Plus strapless tops
B12C	Womens XXS - XXL (12-18) strapless tops
B8MC	Infants D206 hooded critter tops
THS-1	Non-slip hanger sock, when designated by merchant. See additional notes below.
TCG5000	Size cap



MENS, WOMENS, WOMENS PLUS

KIDS, INFANTS AND TODDLERS

- Hanger hook must open to the left.
- Button, zipper and hooks should be closed.
- Drawcords and/or bows should be tied or untied as specified by merchant.

NOTE: If feature sticker is required, place on wearer's left midway between sleeve and neck. If it does not adhere due to finish or print, consult merchant for direction.



Non-Slip Hanger Socks

- Order 2 non-slip hanger socks (THS-1 per hanger.)
- Apply one hanger sock to the end of each hanger arm. Hangers can be ordered with hanger socks applied.
- **NOTE:** See Hanger Catalog for styles, T15BNHS, T17BNHS, and T19BNHS



Infants D206 Hooded Critter Tops

- Bring hood to the front and spread it out flat across the top of the garment from shoulder to shoulder.
- Center hanger at the top making sure to secure both the hood and the garment under the clips.



FOR PACKING DIRECTION SEE **PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES**



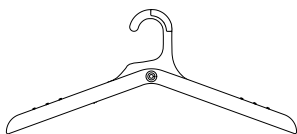
Size	Presentation		Garment Styles
	Type	Specification	
Mens, Womens, Womens Plus	Hanging	Casual	Shirts and Tops

Ticket Placement

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Attach ticket through neck size label using 1"-3" clear swift-attachment.

If heat seal label, attach in binding or seam tape in the back of neck or through wearer's left shoulder seam.

**Hanger and Presentation Requirements****T19BN, T17BN, T15BN****Style #****T19BN****Used for:**

Mens Big & Tall and Womens Plus shirts and tops

T17BN

Mens XS-XXL and Womens L-XXL shirts and tops

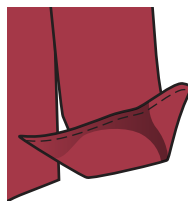
T15BN

Womens XS-M shirts and tops

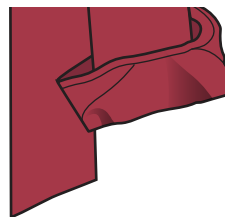
TCG5000

Size cap

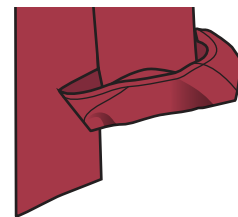
If merchant requires one or both cuffs to be rolled, steps are as follows:



1 With cuff unbuttoned, roll cuff once.



2 Fold cuff again.



3 Scrunch down to create natural look. Do not press flat.



- Hanger hook must open to the left.
- Top button(s), zipper and hooks should be left open as directed by merchant.
- Drawcords and/or bows should be tied or untied as specified by merchant.

NOTE: If feature sticker is required, place on wearer's left midway between sleeve and neck. If it does not adhere due to finish or print, consult merchant for direction.

FOR PACKING DIRECTION SEE [PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES](#)



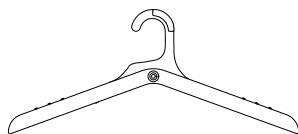
Size	Presentation		Garment Styles
	Type	Specification	
Mens	Hanging	Collar w/Top Button	Woven Shirts w/Collar and Top Button

Ticket Placement

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Attach ticket through neck size label using 1"-3" clear swift-attachment.

If heat seal label, attach in binding or seam tape in the back of neck or through wearer's left shoulder seam.

**Hanger and Presentation Requirements****T19BN, T17BN****Style #****T19BN****Used for:**

Mens Big & Tall shirts w/collar and top button

T17BN

Mens shirts w/collar and top button

TCG5000

Size cap

**PAPERBOARD COLLAR INSERT**

Application of a paperboard collar insert is required with this presentation prior to shipment.

- Insert specifications are as follows:
 - 18pt or 280GSM Clay Coated News Back.
 - May be perforated at increments so it can be adjusted to fit a variety of neck sizes.
 - Length, width and supplier to be determined by vendor.



NOTE: If feature sticker is required, place on wearer's left midway between sleeve and neck. If it does not adhere due to finish or print, consult merchant for direction.



- Hanger hook must open to the left.
- Ensure paperboard insert is completely covered under shirt collar.
- Buttons should be closed.

FOR PACKING DIRECTION SEE PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES



Size	Presentation		Garment Styles
	Type	Specification	
Mens, Womens, Womens Plus, Kids, Infants and Toddlers	Folded	Standard Board Fold	Tops and Sweaters

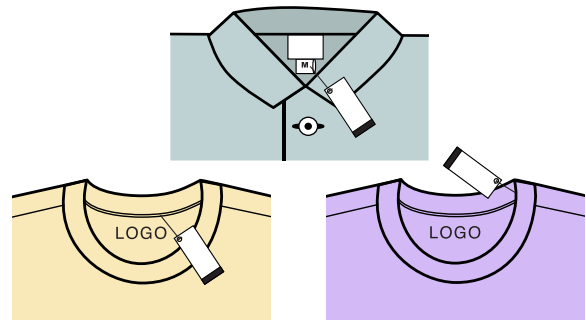
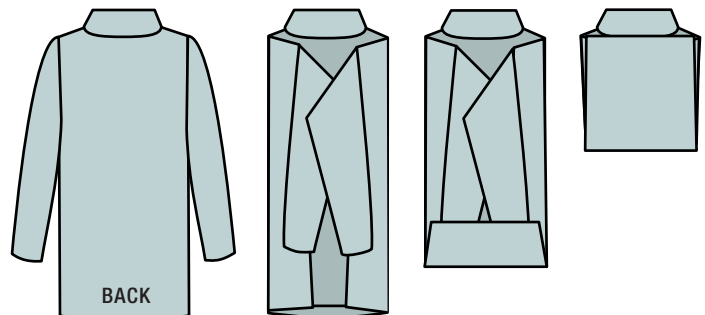
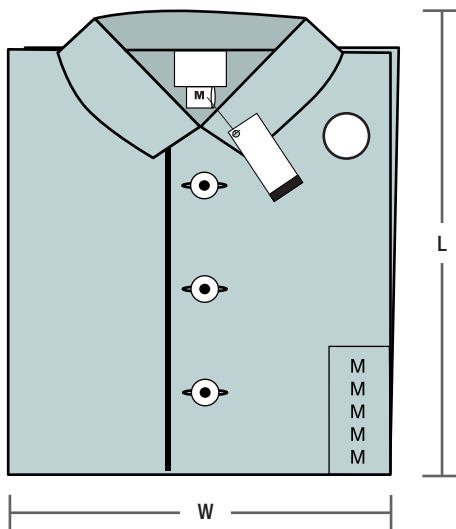
Ticket Placement

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Attach ticket through neck size label using 1"-3" clear swift-attachment. If heat seal label, attach in binding or seam tape in the back of neck or through wearer's left shoulder seam.

NOTE: Turtlenecks and other high neck styles:

- **Mens, Womens, Womens Plus and Kids** – Attach ticket using a 5" clear swift-attachment.
- **Infants and Toddlers** – Attach ticket using a 3" clear swift-attachment.

**Fold and Presentation Requirements**

- Start by laying the garment flat and face down.
- Fold back the sleeves and sides toward the center back to achieve the required final fold dimensions for width.
- Fold bottom hem up toward shoulder approximately 1"-6" depending on garment size and styling.
- Bring folded bottom up to top of shoulders or collar to achieve the final required fold dimensions.

FINAL FOLD DIMENSIONS

Size	Final L x W in inches
Mens, Mens Big & Tall	12"L x 11"W
Womens	12"L x 11"W
EXCEPTION: If chest width $\leq 18"$ on any of the graded sizes.	12"L x 8"W
Womens Plus	12"L x 11"W
Kids	12"L x 8"W
EXCEPTION: Girls baby tees, crops	8"L x 6"W
Infants and Toddlers	8"L x 6"W

*****SIZE STRIPS**

Primary size strip placement: Wearer's left side at the fold

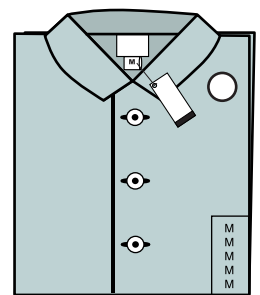
Secondary size strip placement: Wearer's right side at the fold

Tertiary placement: Horizontal placement above graphic or embellishment

To maintain consistency, size strips should be placed in the same location for all items within the same shipment. Please contact your buyer with any questions.

FOR PACKING DIRECTION SEE PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES

- Turn garment face up. Remove folding board if used.
- Ticket must be visible in neck.
- Size strips are required. **EXCEPTION:** Corduroy and velour fabrics.
- Place size strip lower right corner and along folded edge when viewed from front. Size information must be visible on the front folded edge when stacked.



NOTE: If feature sticker is required, place on wearer's left midway between sleeve and neck. If it does not adhere due to finish or print, consult merchant for direction.

- Buttons, zipper, etc. should be closed prior to shipment.
- Bows tied as specified by merchant.



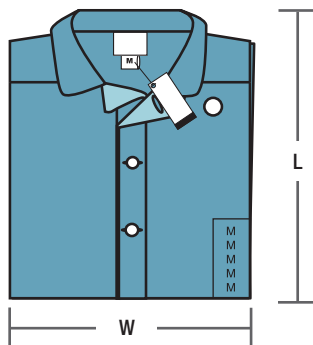
Size	Presentation		Garment Styles
	Type	Specification	
Mens, Boys	Folded	Casual Board Fold	Shirts and Tops

Ticket Placement

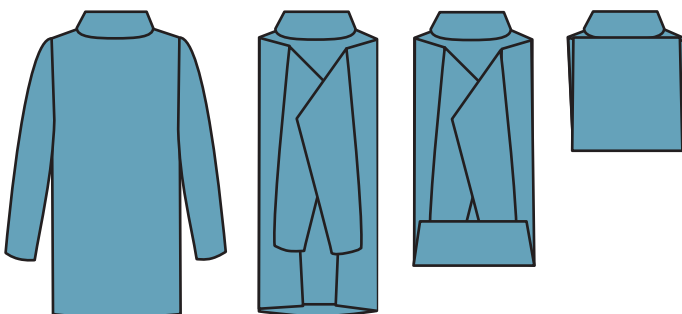
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Attach ticket through neck size label using 1"-3" clear swift-attachment.

If heat seal label, attach in binding or seam tape in the back of neck or through wearer's left shoulder seam.

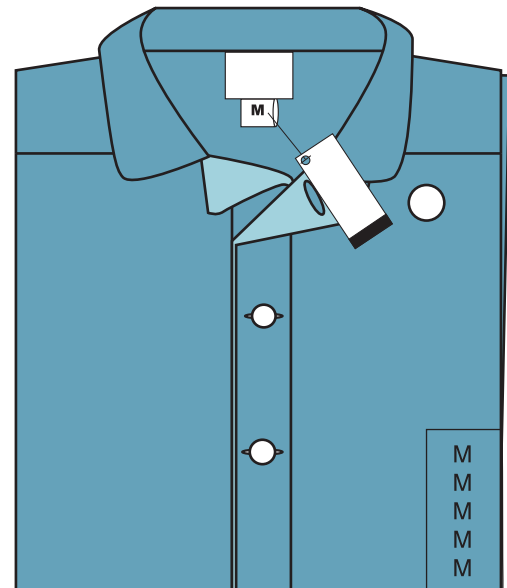
**Fold and Presentation Requirements****FINAL FOLD DIMENSIONS**

Size	Final L x W in inches
Mens, Mens Big & Tall	12"L x 11"W



BACK

- Start by laying the garment flat and face down.
- Fold back the sleeves and sides toward the center back to achieve the required final fold dimensions for width.
- Fold bottom hem up toward shoulder approximately 1"-6" depending on garment size and styling.
- Bring folded bottom up to top of shoulders or collar to achieve the final required fold dimensions.



- Turn garment face up. Remove folding board if used.
- Ticket must be visible in neck.
- Size strips are required. **EXCEPTION:** Corduroy and velour fabrics.
- Place size strip lower right corner and along folded edge when viewed from front. Size information must be visible on the front folded edge when stacked.

NOTE: If feature sticker is required, place on wearer's left midway between sleeve and neck. If it does not adhere due to finish or print, consult merchant for direction.

- Buttons, zipper, etc. should be left open as directed by merchant.

FOR PACKING DIRECTION SEE PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES

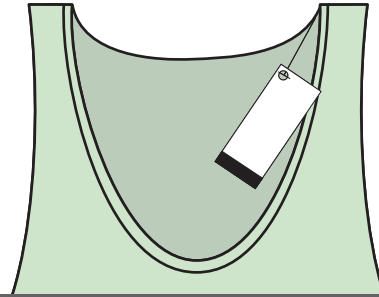


Size	Presentation		Garment Styles
	Type	Specification	
Mens, Womens, Womens Plus, Girls	Folded	Quarter-Fold	Tanks, Camis, Capped or Sleeveless Shells and Short Sleeve Tops

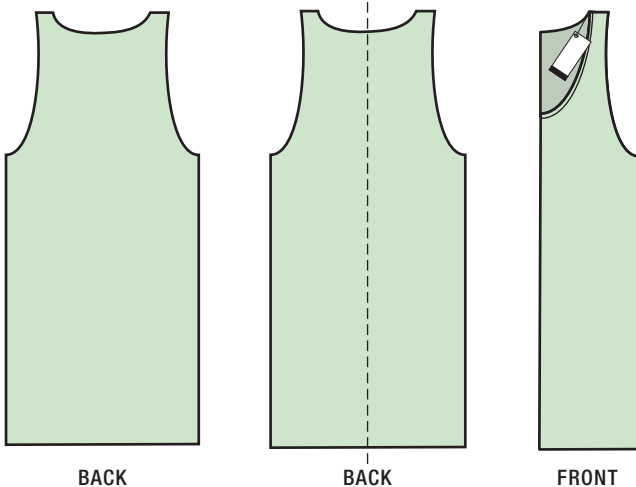
Ticket Placement

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Attach ticket through wearer's left shoulder seam using a 1"-3" clear swift-attachment.



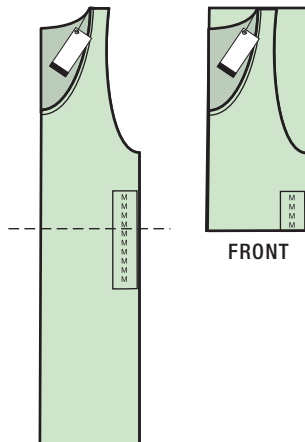
Fold and Presentation Requirements



FRONT

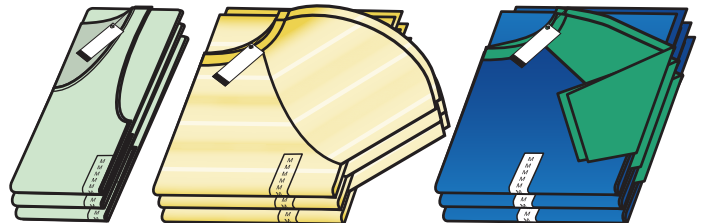
FRONT

- Start by laying garment flat and face down.
- Fold garment in half widthwise.



FRONT

- **Size strips are required. EXCEPTION:** Velour and corduroy. Place size strip in lower right corner, right along folded edge when viewed from front. Size information must be visible on the front folded edge when stacked.
- **If feature sticker is required**, place on wearer's left chest midway between neckline and armhole. If sticker does not adhere due to finish or print, consult merchant for direction.



- Fold garment in half lengthwise until top of strap or shoulder and bottom of hem meet.

- Final folded width and length will vary based on garment size and styling.
- Buttons, zippers, etc. should be closed prior to shipment.
- Bows tied as specified by merchant.

FOR PACKING DIRECTION SEE **PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES**

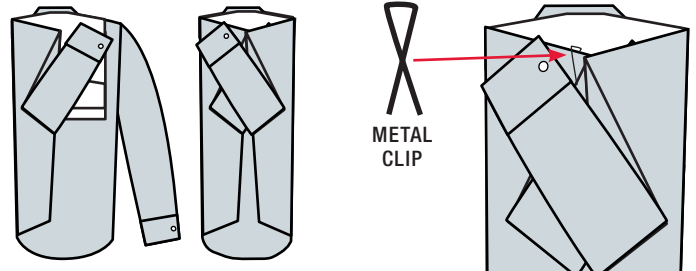
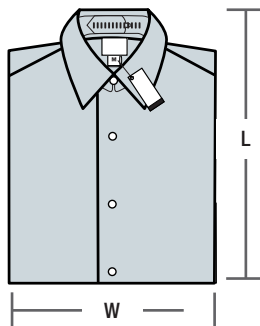


Size	Presentation		Garment Styles
	Type	Specification	
Mens	Folded	Collar w/Top Button - No Visible Cuff	Dress Shirts

Ticket Placement

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Attach ticket through neck size label using 1"-3" clear swift-attachment.

**Fold and Presentation Requirements****FINAL FOLD DIMENSIONS**

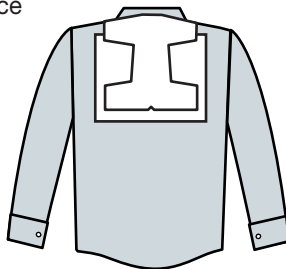
Size	Final L x W in inches
Mens, Mens Big & Tall	14"L x 9"W



PAPERBOARD COLLAR INSERT

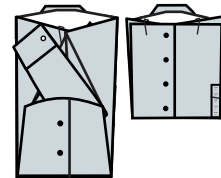
Application of a paperboard collar insert is required with this presentation prior to shipment:

- Insert specifications are as follows:
 - 18pt or 280GSM Clay Coated News Back.
 - May be perforated at increments so it can be adjusted to fit a variety of neck sizes.
 - Length, width and supplier is determined by vendor.
- All buttons must be closed.
- Start by laying garment flat and face down.
- Insert paperboard backing and tissue.
- Shirts must be folded around a tissue covered 20pt or 300GSM Clay Coated New Back insert. Insert must be sized to support final fold dimensions. Supplier determined by vendor.



BACK

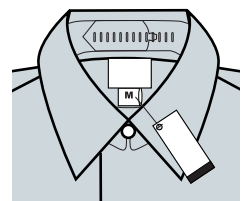
- Start by folding wearer's left side to center. Fold left sleeve in half at elbow, left cuff should meet near wearer's right shoulder.
- Next fold wearer's right side to center. Fold right sleeve in half at elbow, right cuff should meet near wearer's left shoulder.
- Apply metal clip at top where sleeves meet at center.



- Fold the bottom hem toward shoulder approximately 4"-8" depending on garment size and style.
- Bring folded bottom up to meet shoulders and secure on each side with metal clip.



PLASTIC COLLAR INSERT AND BUTTERFLY



- Apply required clear plastic collar insert to inside of collar and butterfly at top button. Length, width and supplier is determined by vendor.
- Size strips are required.** Place size strip lower right corner and along folded edge when viewed from front. Size information must be visible on the front folded edge when stacked.

FOR PACKING DIRECTION SEE PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES



Size	Presentation		Garment Styles
	Type	Specification	
Mens, Womens, Womens Plus, Kids, Infants and Toddlers	Folded	Half-Fold	Tops and Sweaters

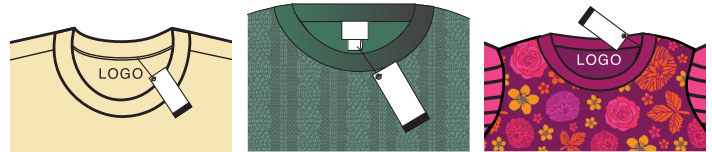
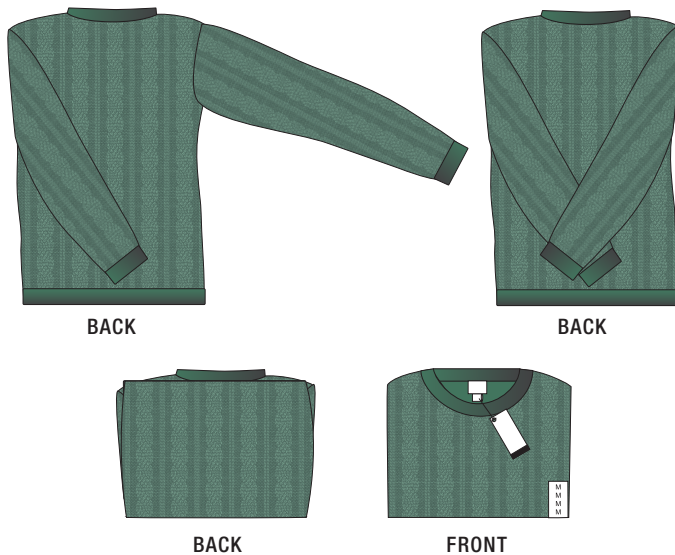
Ticket Placement

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Attach ticket through neck size label using 1"-3" clear swift-attachment. If heat seal label, attach in binding or seam tape in the back of neck or through wearer's left shoulder seam.

NOTE: Turtlenecks and other high neck styles:

- **Mens, Womens, Womens Plus and Kids** – Attach ticket using a 5" clear swift-attachment.
- **Infants and Toddlers** – Attach ticket using a 3" clear swift-attachment.

**Fold and Presentation Requirements****Long Sleeve**

- Start by laying the garment flat and face down. Fold wearer's left sleeve down and across to the right lower back.
- Fold wearer's right sleeve down and across to the left lower back.

NOTE: Final fold width cannot exceed 24". If wider than 24", make fold adjustments to achieve 24"W.

- Fold in half widthwise bringing bottom of hem to top of neckline or collar. Sleeves must be inside fold.
- Turn garment over so it is now face up. Ticket must be visible in neck.

NOTE: Fold high neck styles down and flat over the front of the top.

- Size strips are required. **EXCEPTION:** Corduroy or velour fabrics. Place size strip along edge on wearer's left. Size strip must be visible around the front folded edge when stacked.

Capped or Short Sleeve Styles

- Start by laying garment flat and face down.
- Fold in half widthwise bringing bottom of hem to top of neckline or collar.
- Allow sleeves on capped or short sleeve styles to extend flat and out to the side of the folded top.

NOTE: Final fold width cannot exceed 24". If wider than 24", make fold adjustments to achieve 24"W.

- Size strips are required. **EXCEPTION:** Corduroy or velour fabrics. Place size strip along edge on wearer's left. Size strip must be visible around the front folded edge when stacked.

NOTE: If feature sticker is required, place on wearer's left midway between sleeve and neck. If it does not adhere due to finish or print, consult merchant for direction.

- Buttons, zipper, etc. should be closed prior to shipment.
- Bows or drawcords tied as specified by merchant.

FOR PACKING DIRECTION SEE PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES

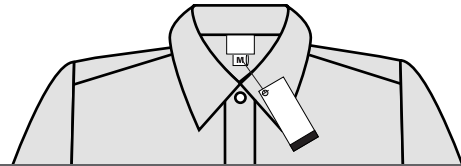
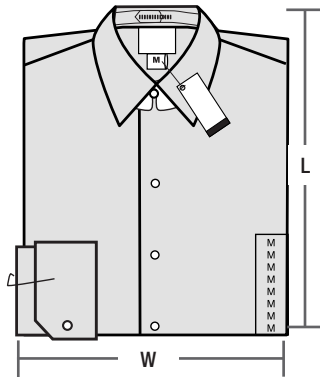


Size	Presentation		Garment Styles
	Type	Specification	
Mens	Folded	Collar w/Top Button - Visible Cuff	Dress Shirts

Ticket Placement

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Attach ticket through neck size label using 1"-3" clear swift-attachment.

**Fold and Presentation Requirements****FINAL FOLD DIMENSIONS**

Size	Final L x W in inches
Mens, Mens Big & Tall	14"L x 9"W



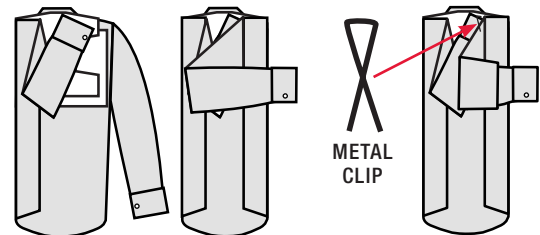
PAPERBOARD COLLAR INSERT

Application of a paperboard collar insert is required with this presentation prior to shipment:

- Insert specifications are as follows:
 - 18pt or 280GSM Clay Coated News Back.
 - May be perforated at increments so it can be adjusted to fit a variety of neck sizes.
 - Length, width and supplier is determined by vendor.
- All buttons must be closed.
- Start by laying garment flat and face down.
- Insert paperboard backing and tissue.
 - Shirts must be folded around a tissue covered 20pt or 300GSM Clay Coated New Back insert. Insert must be sized to support final fold dimensions. Supplier determined by vendor.

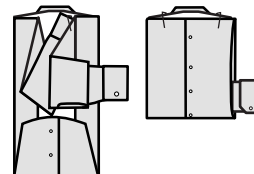


BACK



METAL CLIP

- Start by folding wearer's left side to center. Fold left sleeve in half at elbow, left cuff should meet near wearer's right shoulder.
- Next fold wearer's right side to center. Fold right sleeve in half at elbow and then bring across the back until right cuff extends beyond the folded edge.
- Fold right elbow back across shirt to right center.
- Apply metal clip at top where sleeves meet at center.



- Fold the bottom hem toward shoulder approximately 4"-8" depending on garment size and style.
- Bring folded bottom up to meet shoulders and secure on each side with metal clip.



PLASTIC COLLAR INSERT AND BUTTERFLY



- Secure cuff to front of shirt using a metal clip.
- Apply required clear plastic collar insert to inside of collar and butterfly at top button. Length, width and supplier is determined by vendor.
- Size strips are required.** Place size strip lower right corner and along folded edge when viewed from front. Size information must be visible on the front folded edge when stacked.

FOR PACKING DIRECTION SEE **PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES**



Size	Presentation		Garment Styles
	Type	Specification	
Mens	Folded	Collar w/Top Button - Casual	Dress Shirts

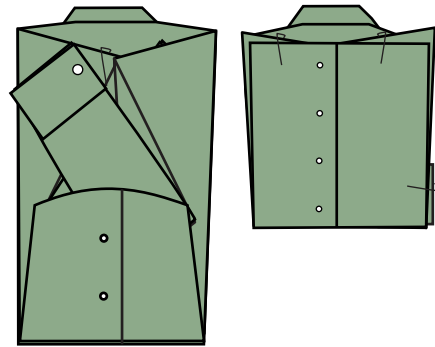
Ticket Placement

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Attach ticket through neck size label using 1"-3" clear swift-attachment.



Fold and Presentation Requirements

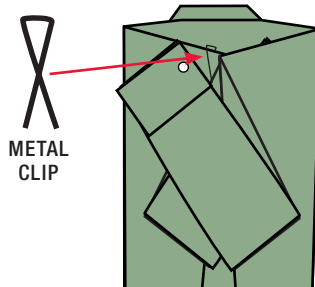
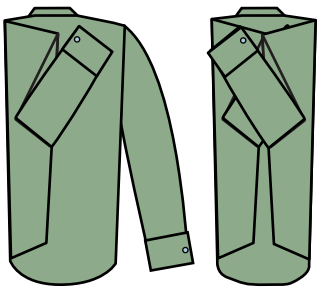


Size	Final L x W in inches
Mens, Mens Big & Tall	14"L x 9"W

- Fold the bottom hem toward shoulder approximately 4"-8" depending on garment size and style.
- Bring folded bottom up to meet shoulders and secure on each side with metal clip.



- All buttons must be closed.
- Laying garment flat and face down.



- Start by folding wearer's left side to center. Fold left sleeve in half at elbow, left cuff should meet near wearer's right shoulder.
- Next fold wearer's right side to center. Fold right sleeve in half at elbow, right cuff should meet near wearer's left shoulder.
- Apply metal clip at top where sleeves meet at center.
- **Size strips are required.** Place size strip lower right corner and along folded edge when viewed from front. Size information must be visible on the front folded edge when stacked.

FOR PACKING DIRECTION SEE **PACKING AND POLYBAG REQUIREMENTS AND GUIDELINES**